Additive Repair @ AVIO Aero;

A GE Aviation Business



Manuela Perrone - manuela.perrone@avioero.it

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Avio Aero Additive Technologies journey



80% of aeroengines in the world are flying with our components

Pioneering additive...









Start of development on additive TiAl with **Protocast**



ARCAM partnership & EBM machine development



EBM and DMLM processes qualified for aeroengine parts



Cameri Shop opens



First EBM component certified (worldwide)



Additive Repair Centre opens



GE X TiAl Blades



Turin Additive Lab



GE Catalyst and DMLM site opens

2007

2008

2012

2013

2014

2016

2016

2017

2018

- What's next... Keep investing to fully exploit technologies opportunities:
 - next gen powder bed machine (Mline, Spectra and Atlas)
 - other modalities (DED, Binder-jet)



Apulia Repair Development Centre: Mission & Organization







@ POLYTECHNIC OF BARI CAMPUS



3200 sqft



2 MACHINES



2 LABS (PoliBa)



4 AVIO AERO ENGINEERS



5 UNIVERSITY ENGINEERS +1 TECHNICIAN





MISSION

- DEVELOP ADVANCED ADDITIVE REPAIR TECHNOLOGIES
- DEVELOP «BUSINESS DRIVEN» REPAIR SOLUTIONS FOR GE AVIATION PRODUCTS



NETWORK

- ☐ GE RESEARCH NETWORK; AVIO AERO E-TD COMMUNITY
- CONNECTION WITH AVIO AERO AND GE REPAIR STATIONS

...Building Next Generation Repair Expertise and Capabilities ...Creating Business opportunities for Avio Aero Repair Stations



Apulia Repair Development Centre: Technologies

COLD SPRAY

- EXTEND ADT & PGB HSG'sS REPAIR
- ENABLES COMPLEX GEOMETRIES REPAIR

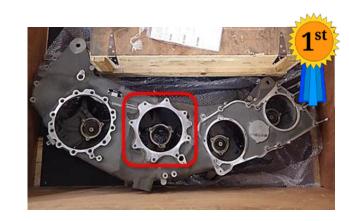


Adapter out of flatness



TURN-KEY SOLUTIONS

AGB HOUSING WEAR



1st Cold Spray repair on GE Aviation component

LASER DEPOSITION

- UNIQUE TIAI REPAIR CAPABILITY
- EXTEND NI ALLOYS REPARABILITY
- SUPERIOR QUALITY & PRODUCTIVITY VS TIG



TIAI BLADES BUILD-UP

TiAl laser deposit, same as EBM parent material





Repair Development and Readiness







